## INTERNATIONAL SEARCH REPORT

A. CLASSIF IPC 7	GOSB19/401 GOSC17/02			
According to	International Patent Classification (IPC) or to both national classifica	Non and IDC		
B. FIELDS		iiiii aid ir C		
	cumentation searched (classification system followed by classification	on symbols)		
IPC 7	G05B G08C	,	İ	
Documentati	ion searched other than minimum documentation to the extent that s	uch documents are included in the fields sea	arched	
Electronic da	ata base consulted during the international search (name of data bas	se and, where practical, search terms used)		
EPO-In	ternal, WPI Data, PAJ			
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT			
Category °	Citation of document, with indication, where appropriate, of the rel	evant passages	Relevant to claim No.	
Х	EP 0 872 787 A (RENISHAW PLC) 21 October 1998 (1998-10-21) the whole document		1–19	
A	US 5 297 203 A (HEUNG CHARLEY ET AL) 22 March 1994 (1994-03-22) column 1, line 8 - column 2, line 4		5–10	
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Fur	ther documents are listed in the continuation of box C.	χ Patent family members are listed	in annex.	
*T' later document published after the international filing date or priority date and not in conflict with the application but considered to be of particular relevance  *E' earlier document but published on or after the international filing date  *L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  *O' document referring to an oral disclosure, use, exhibition or other means  *P' document published prior to the International filing date but later than the priority date claimed  *T' later document published after the international filing date or or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention cannot be considered novel or cannot be considered novel or cannot be considered novel or cannot be considered to involve an inventive step when the document is taken at document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such documents, such combination being obvious to a person skill in the art.  *A' document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the cited to understand the principle or theory underlying the invention  *X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is attention.		the application but seeny underlying the claimed invention at the considered to cournent is taken alone claimed invention oventive step when the one other such docupous to a person skilled		
	e actual completion of the international search  5 November 2004	Date of mailing of the international set $12/11/2004$	arch report	
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1	Fax: (+31-70) 340-3016	Hasubek, B		

## INTERNATIONAL SEARCH REPORT

Information on patent family members

In Atlanta Application No
PCT/EP2004/051506

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